

Przykład_12 / PLC_1 [CPU 1215C DC/DC/DC] / Program blocks

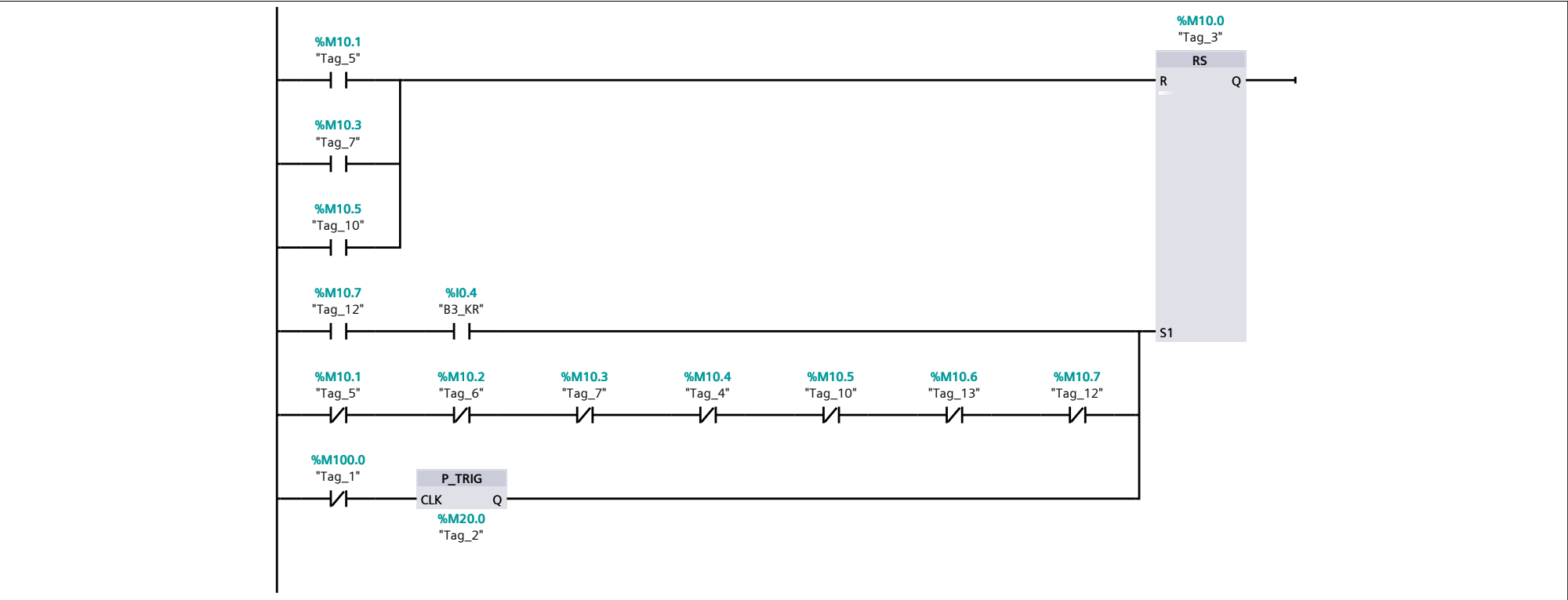
SUSZARNIA [OB1]

SUSZARNIA Properties							
General							
Name	SUSZARNIA	Number	1	Type	OB	Language	LAD
Numbering	Automatic						
Information							
Title	"Main Program Sweep (Cycle)"	Author		Comment		Family	
Version	0.1	User-defined ID					

SUSZARNIA			
Name	Data type	Default value	Comment
▼ Input			
Initial_Call	Bool		Initial call of this OB
Remanence	Bool		=True, if remanent data are available
Temp			
Constant			

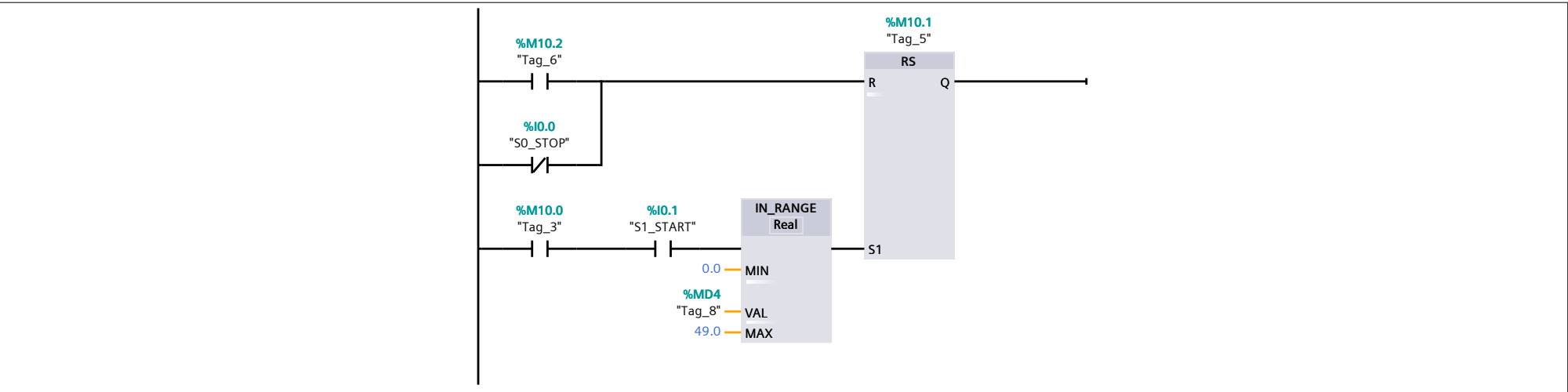
Network 1:

KROK 0



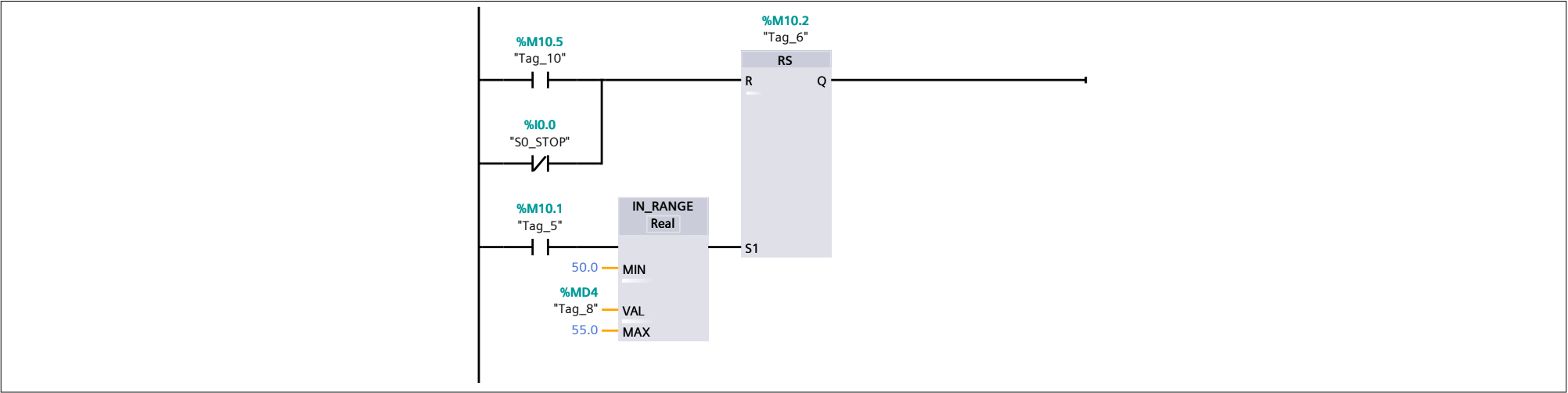
Network 2:

KROK 1



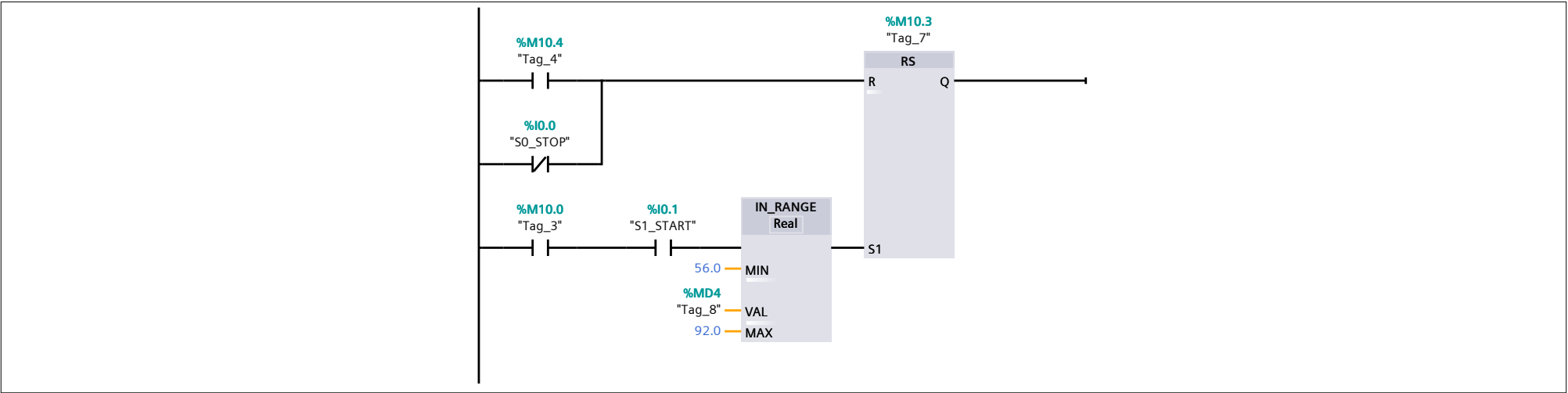
Network 3:

KROK 2



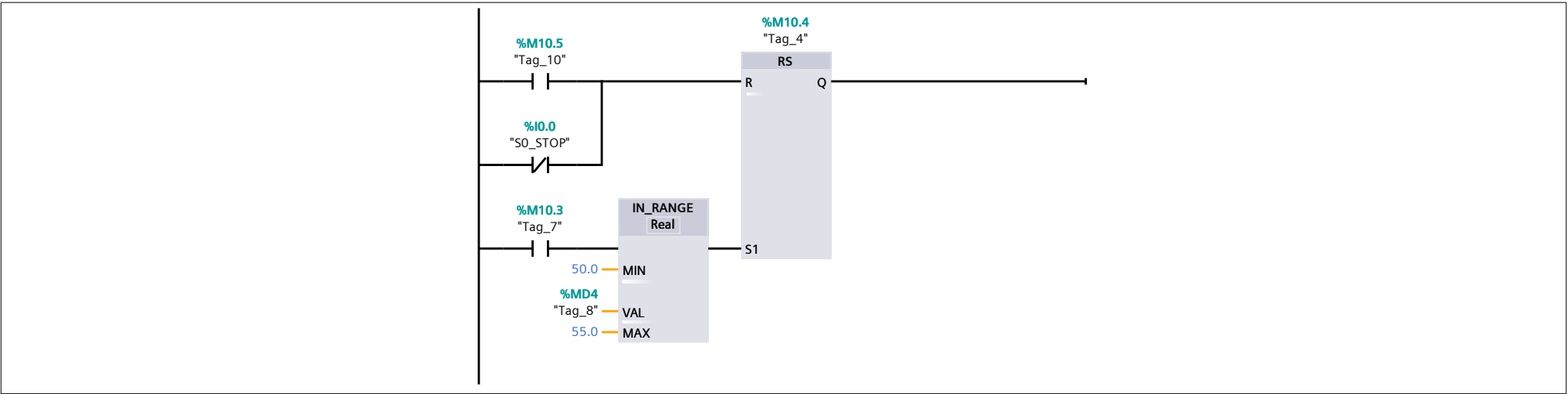
Network 4:

KROK 3



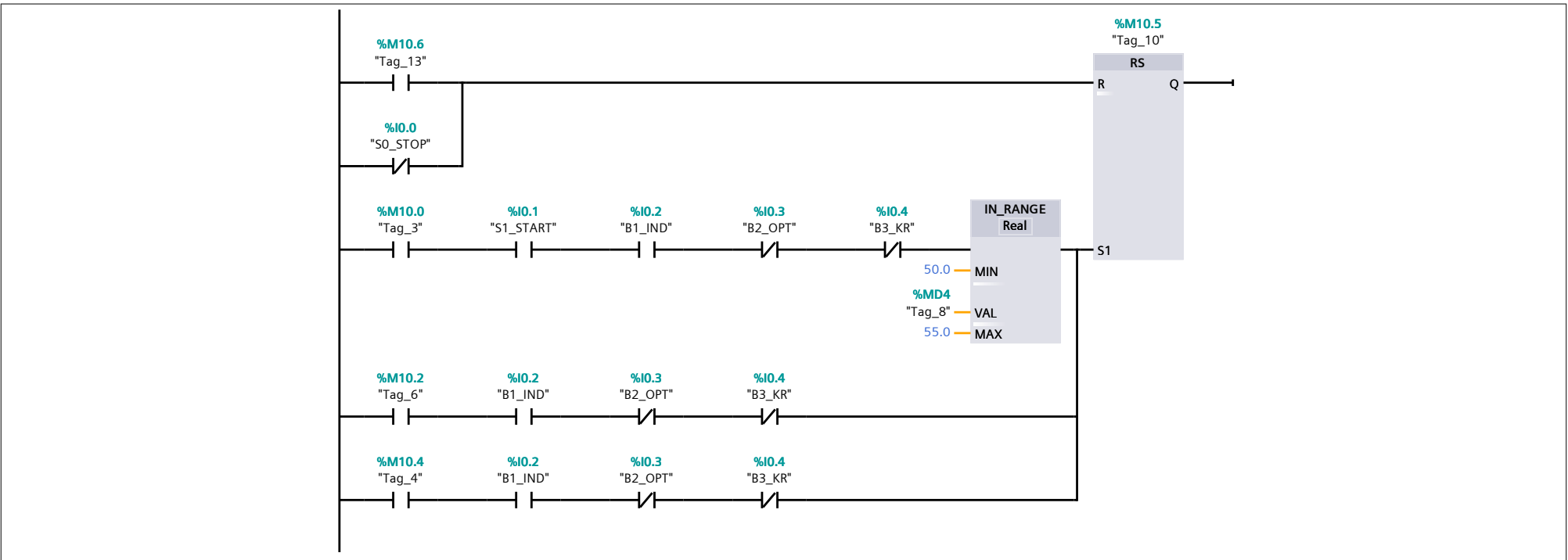
Network 5:

KROK 4



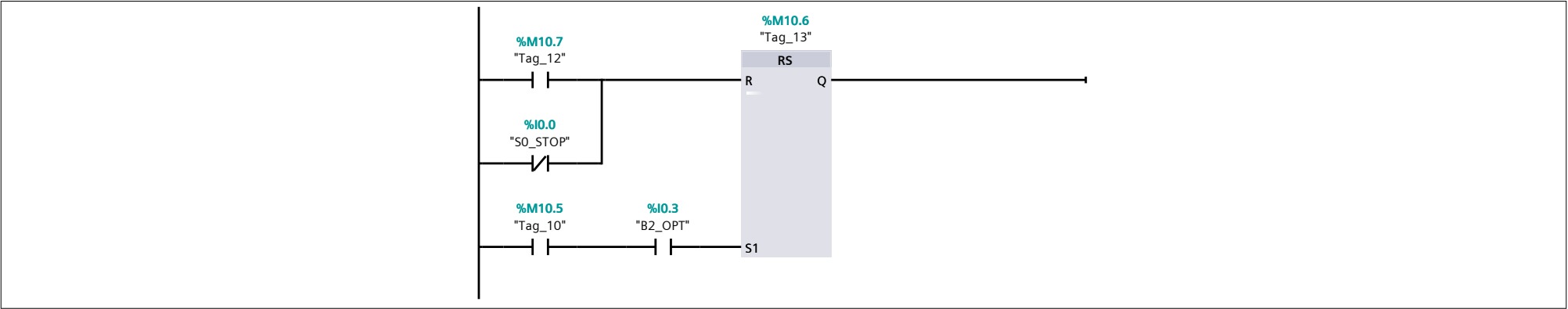
Network 6:

KROK 5



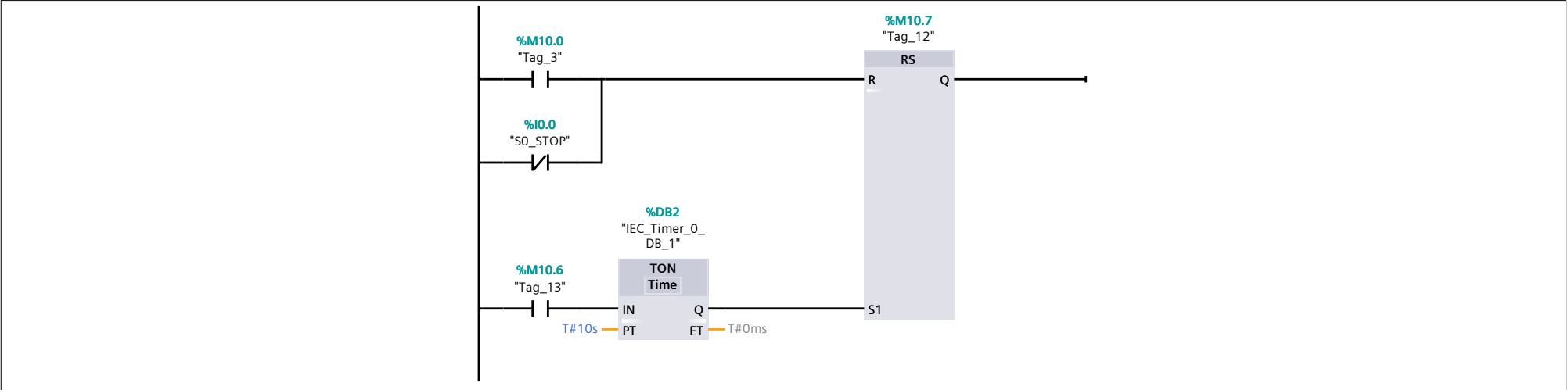
Network 7:

KROK 6



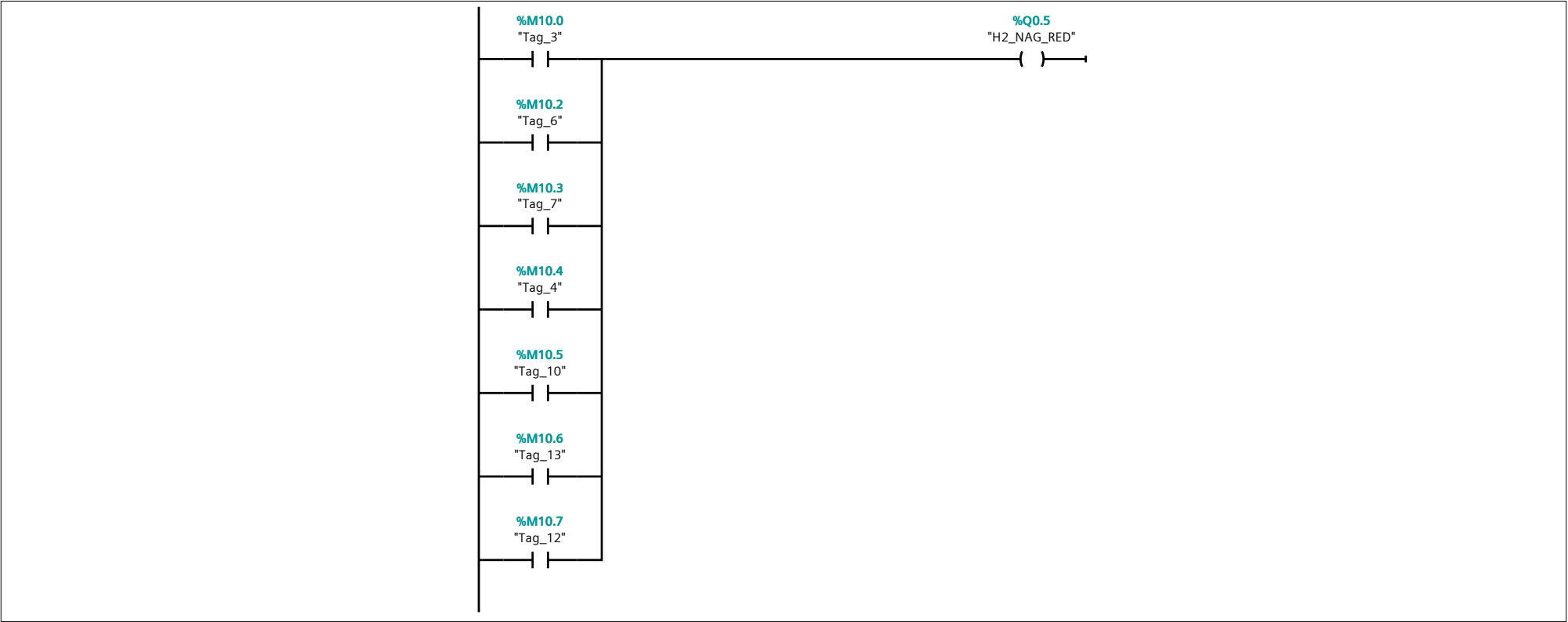
Network 8:

KROK 7



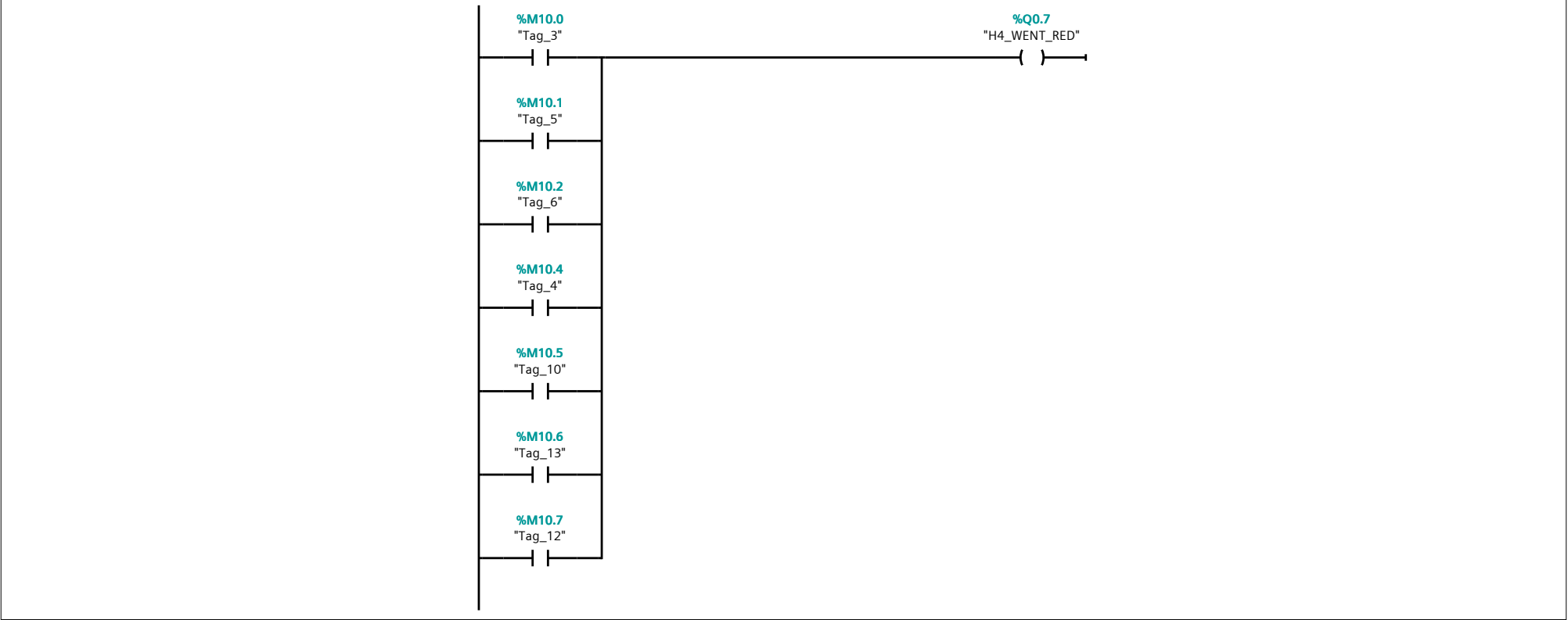
Network 9:

Załączanie lampki czerwonej NAGRZEWNICY



Network 10:

Załączanie lampki czerwonej WENTYLATORA

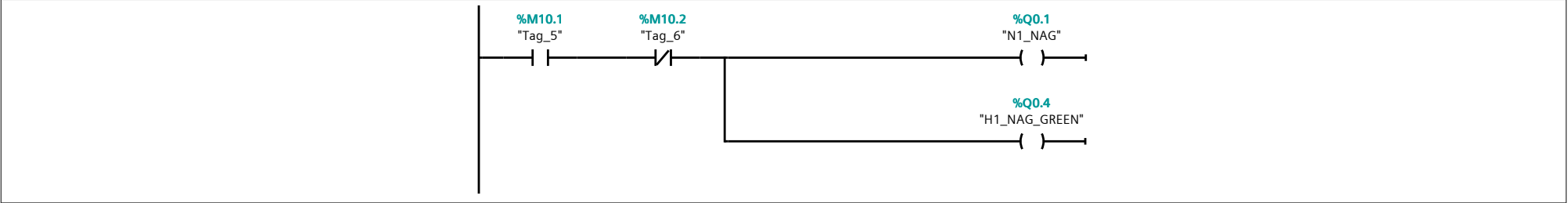


Network 11:



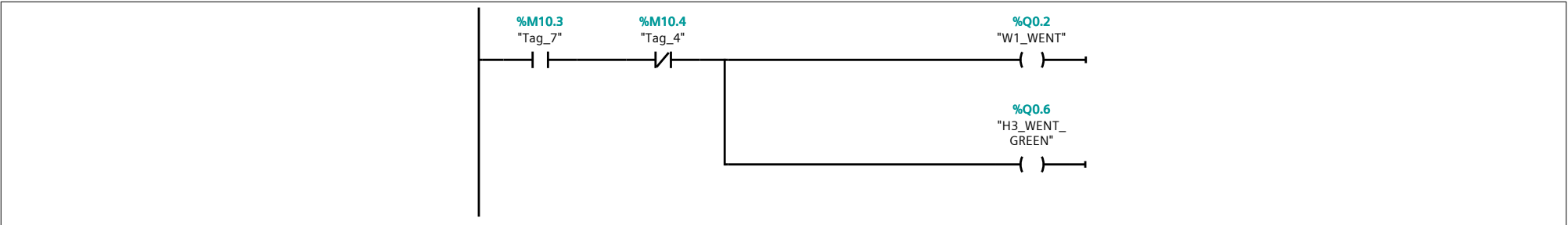
Network 12:

Załączenie/wyłączenie nagrzewnicy, lampki nagrzewnicy zielonej ; temperatura za niska



Network 13: wentylator

Załączenie/wyłączenie wentylatora i jego lampki zielonej ; temperatura za wysoka



Network 14:

Załączenie silnika przenośnika, buzzera, lampki silnika żółtej

