

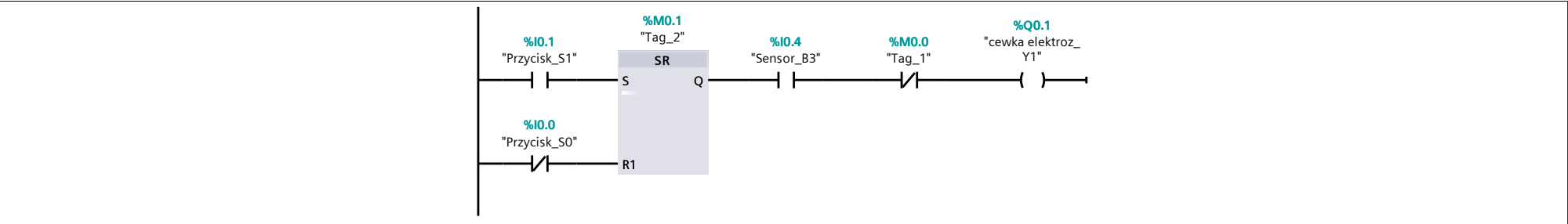
Przykład\_13 / PLC\_1 [CPU 1215C DC/DC/DC] / Program blocks

Main [OB1]

| Main Properties |                              |                 |   |         |    |          |     |
|-----------------|------------------------------|-----------------|---|---------|----|----------|-----|
| General         |                              |                 |   |         |    |          |     |
| Name            | Main                         | Number          | 1 | Type    | OB | Language | LAD |
| Numbering       | Automatic                    |                 |   |         |    |          |     |
| Information     |                              |                 |   |         |    |          |     |
| Title           | "Main Program Sweep (Cycle)" | Author          |   | Comment |    | Family   |     |
| Version         | 0.1                          | User-defined ID |   |         |    |          |     |

| Main         |           |               |                                       |
|--------------|-----------|---------------|---------------------------------------|
| Name         | Data type | Default value | Comment                               |
| ▼ Input      |           |               |                                       |
| Initial_Call | Bool      |               | Initial call of this OB               |
| Remanence    | Bool      |               | =True, if remanent data are available |
| Temp         |           |               |                                       |
| Constant     |           |               |                                       |

Network 1: Wysuw tłoczyska siłownika 1A1



Network 2: Wsuw tłoczyska siłownika 1A1



Network 3: Wysuw tłoczyska siłownika 1A2



Network 4: Wsuw tłoczyska siłownika 1A2



Network 5: Zapamiętanie stanu, że siłownik 1A1 wysunął się i wsunął oraz, że 1A2 nie osiągnął pozycji B4

